**Heat Shield Test (Fully Cleaned).**

For all 6 tests:

-Start Turbo pumps & Ion gauge as soon as available on ISAC TEST STAND VACUUM Screen.

- Ensure previous HS turbos are off by 8:15 and started venting by 9:15am to meet timeline.

-Start Roughing by 10:10am +/- 1 minute.

-TGHT ramping starts @ 8:30am. 2A/min to 580A

ALL START TIMES MUST BE CONSISTANT.

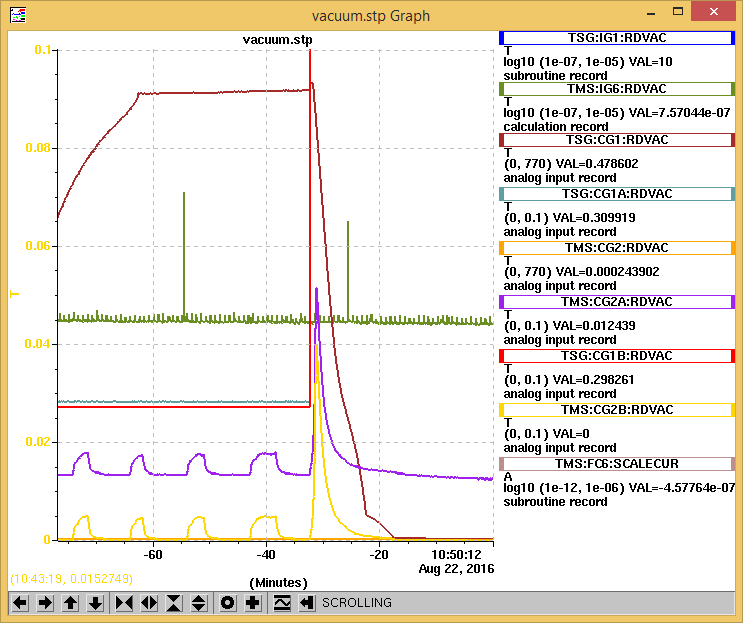
**Heat Shield W.O# 41751-3**. OR, Acetone, Methanol. TGHT only.

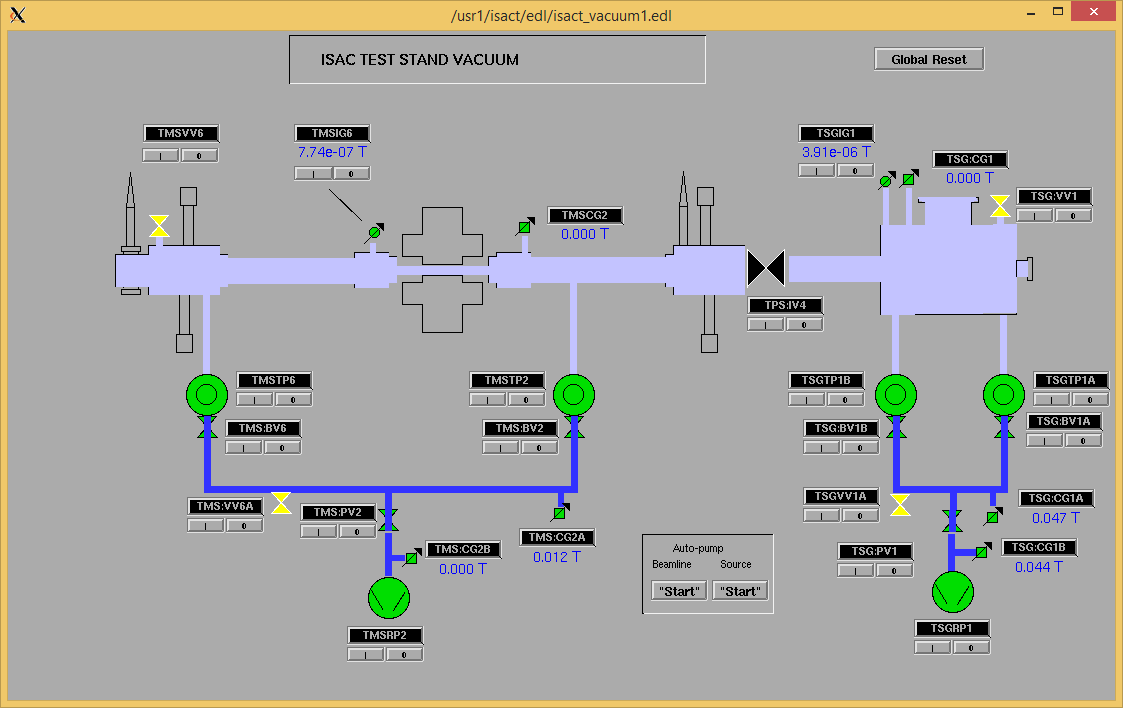
No insulators, bracket, or gripper arms. Blank/Plate. No source cup.

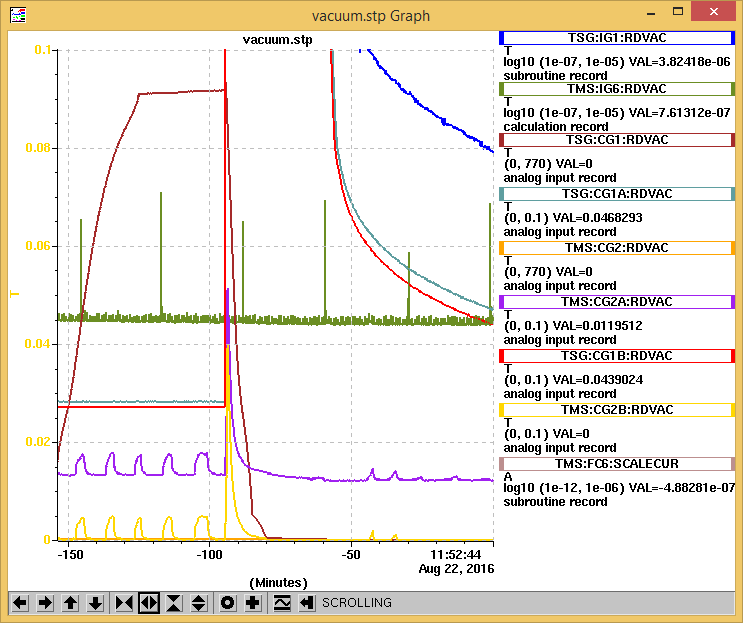
Monday, August 22, 2016, 10:18: Roughing.

Monday, August 22, 2016, 10:19: Doors sealed for roughing.

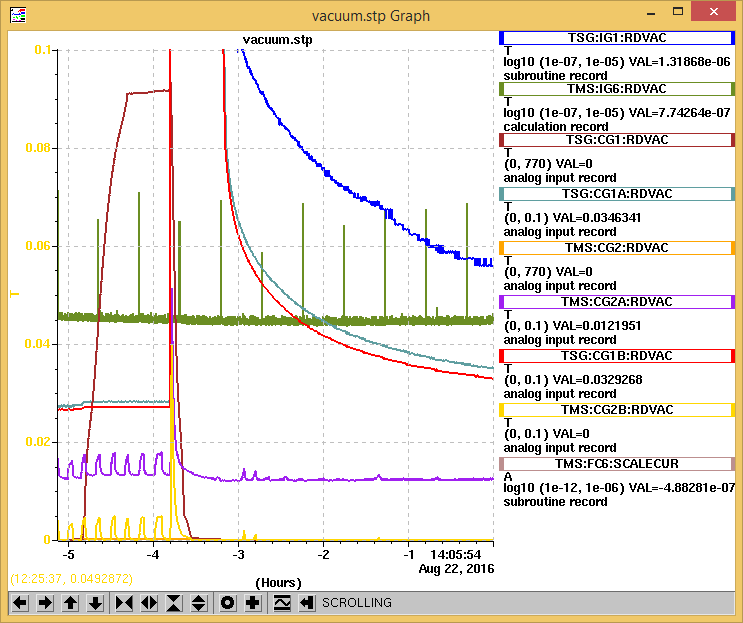
Monday, August 22, 2016, 10:50 Both Turbo pumps started.

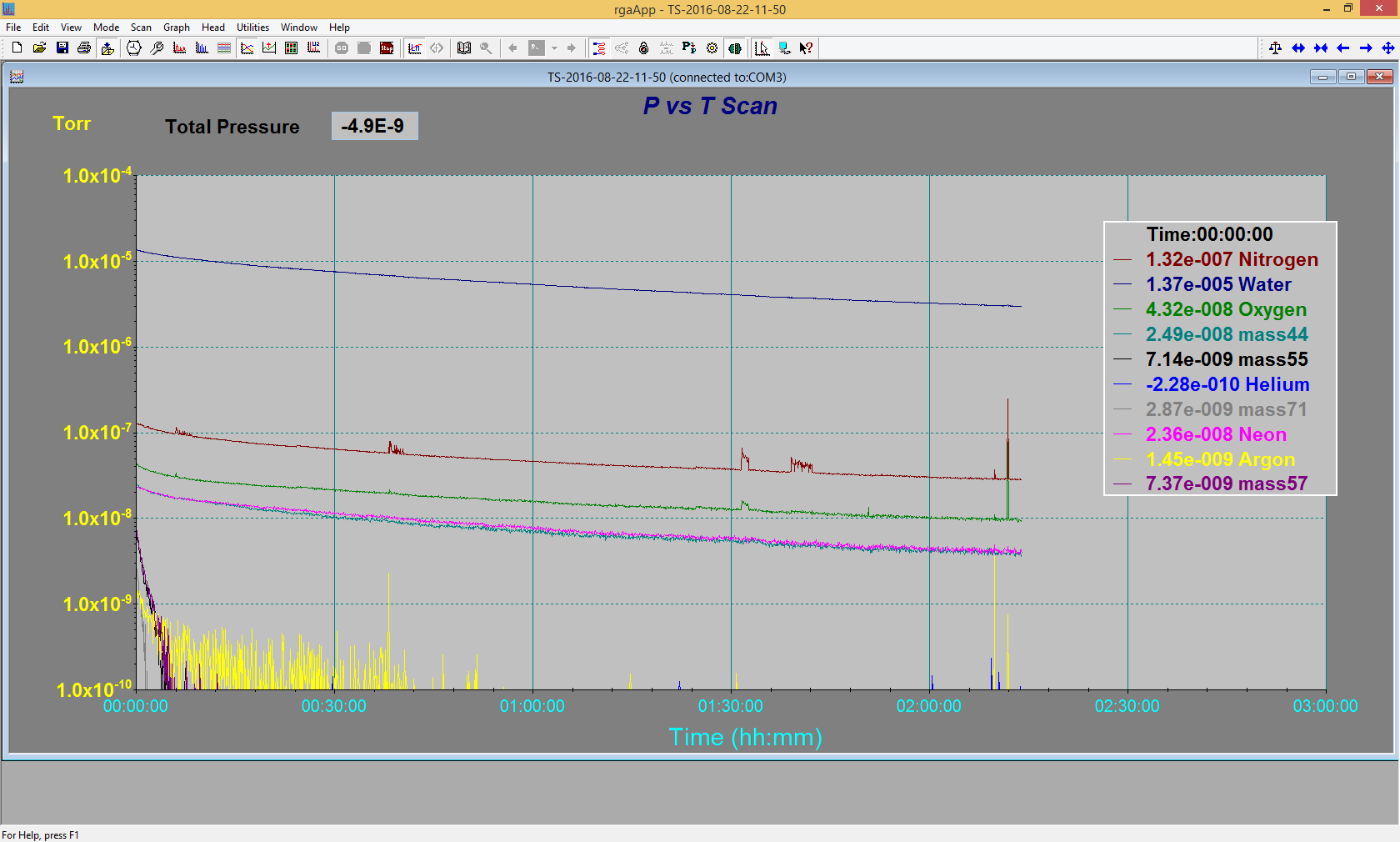






2:00pm Check.





3:50pm check

