Measured a leak rate of 1E-5 atm-cc/s with the leak detector connected to the backing line. Base leak rate below 1E-9 atm-cc/s. Test port pressure at 1E-4 T.



Figure 1: Leak location at base of insulator (interface with service cap). The removed bolts can be seen in the bottom right corner of the photo.

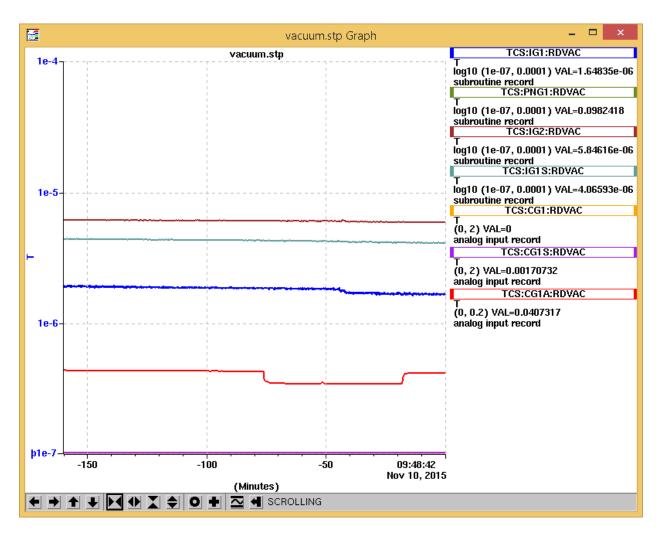


Figure 2: IG1 improves as bolts are tightened

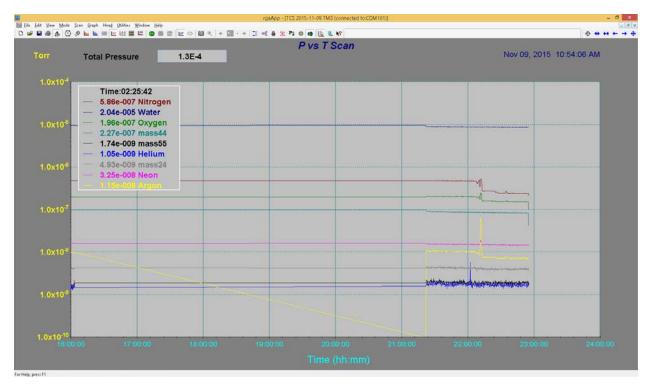


Figure 3: Reduction in air as the bolts are tightened