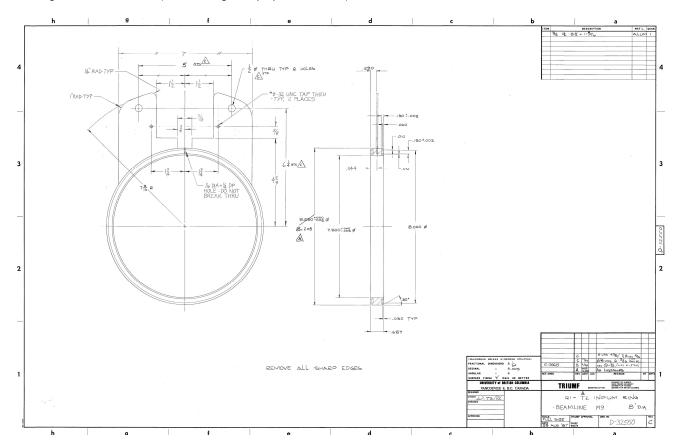
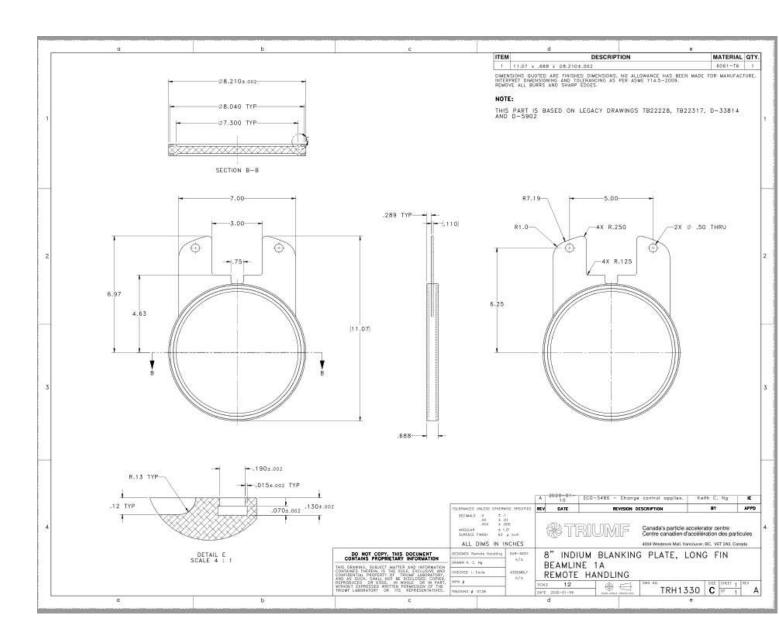
Indium ring inspection report

August 10, 2020 3:40 PM

2020-08-10

Checking repurposed blank off indium ring after machining, measurements are based off of legacy drawing D32550 and TRH1330 (since this ring is a repurposed TRH1330):





OD @ 8.210"

OD1 8.2095"

OD2 8.210

OD3 8.209

OD4 8.2105

ID @ 7.500"

Not measured, hole is just a thru hole.

Thickness @ .687"

THK1.686

THK2 .686

THK3 .687

THK4 .687

Groove depth @ .130"

Side 1

.132

.1325

.132

Side 2

.130

.128

.132

Fin centering and height: OK

Hole spacing: OK

Notes:

Machining flaw in bottom of ring ID, accepted as is.



Marked fin with yyyy mm dd on ring with T2 M9 Q1, no drawing/part number.



Ring was cleaned in simple green and hot water, wiped dry and packed with indium.











